

## Safety data sheet

according to 1907/2006/EC and 2015/830/EC

Printing date 29.08.2017

Version number 1

Revision: 29.08.2017

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

- **1.1 Product identifier**
- **Trade name:** **K2 BOND STEEL BOND HARDENER**
- **1.2 Relevant identified uses of the substance or mixture and uses advised against**  
No further relevant information available.
- **Application of the substance / the mixture** Professional steel welding system
- **1.3 Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**  
Melle Sp. z o. o.  
Stary Staw 9  
63-400 OSTRÓW WLKP.  
POLAND
- **Further information obtainable from:**  
Product safety department.  
zakupy@inter-global.com.pl
- **1.4 Emergency telephone number:** During normal opening times: 0048/62 735 16 00

### SECTION 2: Hazards identification

- **2.1 Classification of the substance or mixture**
- **Classification according to Regulation (EC) No 1272/2008**



GHS05 corrosion

Skin Corr. 1B H314 Causes severe skin burns and eye damage.

Eye Dam. 1 H318 Causes serious eye damage.



GHS07

Skin Sens. 1 H317 May cause an allergic skin reaction.

- **2.2 Label elements**
- **Labelling according to Regulation (EC) No 1272/2008**  
The product is classified and labelled according to the CLP regulation.
- **Hazard pictograms**



GHS05 GHS07

- **Signal word** Danger
- **Hazard-determining components of labelling:**  
3,6-diazaoctanethylenediamin
- **Hazard statements**  
H314 Causes severe skin burns and eye damage.  
H317 May cause an allergic skin reaction.
- **Precautionary statements**  
P102 Keep out of reach of children.

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- P280 Wear protective gloves/protective clothing/eye protection/face protection.
- P273 Avoid release to the environment.
- P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P301+P330+P331 IF SWALLOWED: rinse mouth. Do NOT induce vomiting.
- P302+P352 IF ON SKIN: Wash with plenty of water.
- P501 Dispose of contents/container to a waste container.
- **2.3 Other hazards**
  - **Results of PBT and vPvB assessment**
  - **PBT:** Not applicable.
  - **vPvB:** Not applicable.

### SECTION 3: Composition/information on ingredients

- **3.2 Chemical characterisation: Mixtures**
- **Description:** Mixture: consisting of the following components.

#### · **Dangerous components:**

CAS: 112-24-3 EINECS: 203-950-6	3,6-diazaoctanethylenediamin ⚠ Skin Corr. 1B, H314; ⚠ Acute Tox. 4, H312; Skin Sens. 1, H317; Aquatic Chronic 3, H412	10-<25%
CAS: 90-72-2 EINECS: 202-013-9	2,4,6-tris(dimethylaminomethyl)phenol ⚠ Acute Tox. 4, H302; Skin Irrit. 2, H315; Eye Irrit. 2, H319	2.5-<10%
CAS: 13822-56-5 EINECS: 237-511-5	3-(trimethoxysilyl)propylamine ⚠ Skin Irrit. 2, H315; Eye Irrit. 2, H319	0.1-≤2.5%

- **Additional information:** For the wording of the listed hazard phrases refer to section 16.

### SECTION 4: First aid measures

- **4.1 Description of first aid measures**
- **General information:** Take affected persons out into the fresh air.
- **After inhalation:** Supply fresh air; consult doctor in case of complaints.
- **After skin contact:** Generally the product does not irritate the skin.
- **After eye contact:** Rinse opened eye for several minutes under running water.
- **After swallowing:** If symptoms persist consult doctor.
- **4.2 Most important symptoms and effects, both acute and delayed** No further relevant information available.
- **4.3 Indication of any immediate medical attention and special treatment needed**  
No further relevant information available.

### SECTION 5: Firefighting measures

- **5.1 Extinguishing media**
- **Suitable extinguishing agents:** Use fire extinguishing methods suitable to surrounding conditions.
- **5.2 Special hazards arising from the substance or mixture** No further relevant information available.
- **5.3 Advice for firefighters**
- **Protective equipment:** No special measures required.

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· **Additional information** Cool endangered receptacles with water spray.

### SECTION 6: Accidental release measures

- **6.1 Personal precautions, protective equipment and emergency procedures** Not required.
- **6.2 Environmental precautions:** Do not allow to enter sewers/ surface or ground water.
- **6.3 Methods and material for containment and cleaning up:**  
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
- **6.4 Reference to other sections**  
See Section 7 for information on safe handling.  
See Section 8 for information on personal protection equipment.  
See Section 13 for disposal information.

### SECTION 7: Handling and storage

- **7.1 Precautions for safe handling** No special precautions are necessary if used correctly.
- **Information about fire - and explosion protection:** No special measures required.
- **7.2 Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** No special requirements.
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:** None.
- **7.3 Specific end use(s)** No further relevant information available.

### SECTION 8: Exposure controls/personal protection

- **Additional information about design of technical facilities:** No further data; see item 7.
- **8.1 Control parameters**
- **Ingredients with limit values that require monitoring at the workplace:**  
The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.
- **Additional information:** The lists valid during the making were used as basis.
- **8.2 Exposure controls**
- **Personal protective equipment:**
- **General protective and hygienic measures:** Wash hands before breaks and at the end of work.
- **Respiratory protection:** Not required.
- **Protection of hands:**  
The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.  
Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.  
Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation
- **Material of gloves**  
The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

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· **Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

· **Eye protection:** Goggles recommended during refilling

### SECTION 9: Physical and chemical properties

· **9.1 Information on basic physical and chemical properties**

· **General Information**

· **Appearance:**

Form:	Pasty
Colour:	Silver grey
Odour:	Characteristic
Odour threshold:	Not determined.

· **pH-value:** Not determined.

· **Change in condition**

Melting point/freezing point:	Undetermined.
Initial boiling point and boiling range:	Undetermined.

· **Flash point:** Not applicable.

· **Flammability (solid, gas):** Not applicable.

· **Ignition temperature:**

Decomposition temperature: Not determined.

· **Auto-ignition temperature:** Product is not selfigniting.

· **Explosive properties:** Product does not present an explosion hazard.

· **Explosion limits:**

Lower:	Not determined.
Upper:	Not determined.

· **Vapour pressure:** Not determined.

· **Density:** Not determined.

· **Relative density** Not determined.

· **Vapour density** Not determined.

· **Evaporation rate** Not determined.

· **Solubility in / Miscibility with water:**

Soluble.

· **Partition coefficient: n-octanol/water:** Not determined.

· **Viscosity:**

Dynamic: Not determined.

Kinematic: Not determined.

· **9.2 Other information** No further relevant information available.

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### SECTION 10: Stability and reactivity

- **10.1 Reactivity** No further relevant information available.
- **10.2 Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **10.3 Possibility of hazardous reactions** No dangerous reactions known.
- **10.4 Conditions to avoid** No further relevant information available.
- **10.5 Incompatible materials:** No further relevant information available.
- **10.6 Hazardous decomposition products:** No dangerous decomposition products known.

### SECTION 11: Toxicological information

- **11.1 Information on toxicological effects**
- **Acute toxicity** Based on available data, the classification criteria are not met.

· **LD/LC50 values relevant for classification:**
**ATE (Acute Toxicity Estimates)**

Oral	LD50	12500 mg/kg
Dermal	LD50	5750 mg/kg (rabbit)

**112-24-3 3,6-diazaoctanethylenediamin**

Oral	LD50	2500 mg/kg (rat)
Dermal	LD50	805 mg/kg (rabbit)

**90-72-2 2,4,6-tris(dimethylaminomethyl)phenol**

Oral	LD50	500 mg/kg (ATE)
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- **Primary irritant effect:**
- **Skin corrosion/irritation**  
Causes severe skin burns and eye damage.
- **Serious eye damage/irritation**  
Causes serious eye damage.
- **Respiratory or skin sensitisation**  
May cause an allergic skin reaction.
- **CMR effects (carcinogenicity, mutagenicity and toxicity for reproduction)**
- **Germ cell mutagenicity** Based on available data, the classification criteria are not met.
- **Carcinogenicity** Based on available data, the classification criteria are not met.
- **Reproductive toxicity** Based on available data, the classification criteria are not met.
- **STOT-single exposure** Based on available data, the classification criteria are not met.
- **STOT-repeated exposure** Based on available data, the classification criteria are not met.
- **Aspiration hazard** Based on available data, the classification criteria are not met.

### SECTION 12: Ecological information

- **12.1 Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **12.2 Persistence and degradability** No further relevant information available.
- **12.3 Bioaccumulative potential** No further relevant information available.
- **12.4 Mobility in soil** No further relevant information available.

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- **Additional ecological information:**
- **General notes:**  
*Water hazard class 2 (German Regulation) (Self-assessment): hazardous for water*  
*Do not allow product to reach ground water, water course or sewage system.*  
*Danger to drinking water if even small quantities leak into the ground.*
- **12.5 Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **12.6 Other adverse effects** No further relevant information available.

### SECTION 13: Disposal considerations

- **13.1 Waste treatment methods**
- **Recommendation**  
*Must not be disposed together with household garbage. Do not allow product to reach sewage system.*
- **Uncleaned packaging:**
- **Recommendation:** Disposal must be made according to official regulations.

### SECTION 14: Transport information

- **14.1 UN-Number**
- **ADR, IMDG, IATA** UN1133
- **14.2 UN proper shipping name**
- **ADR** 2259 TRIETHYLENETETRAMINE
- **IMDG, IATA** ADHESIVES
- **14.3 Transport hazard class(es)**
- **ADR, IMDG, IATA**
- 
- **Class** 8 Corrosive substances.
- **Label** 8
- **14.4 Packing group**
- **ADR, IMDG, IATA** III
- **14.5 Environmental hazards:** Not applicable.
- **14.6 Special precautions for user** Warning: Corrosive substances.
- **Danger code (Kemler):** 80
- **EMS Number:** F-E,S-D
- **Stowage Category** B
- **14.7 Transport in bulk according to Annex II of Marpol and the IBC Code** Not applicable.

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### · Transport/Additional information:

#### · ADR

· Limited quantities (LQ)

5L

· Excepted quantities (EQ)

Code: E1

Maximum net quantity per inner packaging: 30 ml

Maximum net quantity per outer packaging: 1000 ml

· Transport category

2

· Tunnel restriction code

E

#### · IMDG

· Limited quantities (LQ)

5L

· Excepted quantities (EQ)

Code: E2

Maximum net quantity per inner packaging: 30 ml

Maximum net quantity per outer packaging: 500 ml

· UN "Model Regulation":

UN 2259 TRIETHYLENETETRAMINE, 8, II

## SECTION 15: Regulatory information

· 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

· Directive 2012/18/EU

· Named dangerous substances - ANNEX I None of the ingredients is listed.

· REGULATION (EC) No 1907/2006 ANNEX XVII Conditions of restriction: 3

· National regulations:

1. Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency, amending Directive 1999/45/EC and repealing Council Regulation (EEC) No 793/93 and Commission Regulation (EC) No 1488/94 as well as Council Directive 76/769/EEC and Commission Directives 91/155/EEC, 93/67/EEC, 93/105/EC and 2000/21/EC

2. REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006

· 15.2 Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

## SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· Relevant phrases

H302 Harmful if swallowed.

H312 Harmful in contact with skin.

H314 Causes severe skin burns and eye damage.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H319 Causes serious eye irritation.

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*H412 Harmful to aquatic life with long lasting effects.*

- **Department issuing SDS:** Product safety department.
- **Contact:** Mrs. Wozniak
- **Abbreviations and acronyms:**

*ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)*

*IMDG: International Maritime Code for Dangerous Goods*

*IATA: International Air Transport Association*

*GHS: Globally Harmonised System of Classification and Labelling of Chemicals*

*EINECS: European Inventory of Existing Commercial Chemical Substances*

*ELINCS: European List of Notified Chemical Substances*

*CAS: Chemical Abstracts Service (division of the American Chemical Society)*

*VOC: Volatile Organic Compounds (USA, EU)*

*LC50: Lethal concentration, 50 percent*

*LD50: Lethal dose, 50 percent*

*PBT: Persistent, Bioaccumulative and Toxic*

*vPvB: very Persistent and very Bioaccumulative*

*Acute Tox. 4: Acute toxicity – Category 4*

*Skin Corr. 1B: Skin corrosion/irritation – Category 1B*

*Skin Irrit. 2: Skin corrosion/irritation – Category 2*

*Eye Dam. 1: Serious eye damage/eye irritation – Category 1*

*Eye Irrit. 2: Serious eye damage/eye irritation – Category 2*

*Skin Sens. 1: Skin sensitisation – Category 1*

*Aquatic Chronic 3: Hazardous to the aquatic environment - long-term aquatic hazard – Category 3*

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