

Safety Data Sheet according to (EC) No 1907/2006 as amended

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LOCTITE 510

SDS No. : 153499 V011.0 Revision: 09.01.2025 printing date: 03.07.2025 Replaces version from: 14.08.2024

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

LOCTITE 510 UFI: 5VSA-XW8Q-M20D-R7VF

1.2. Relevant identified uses of the substance or mixture and uses advised against Intended use: Adhesive

1.3. Details of the supplier of the safety data sheet

Henkel Ltd Adhesives Wood Lane End HP2 4RQ Hemel Hempstead

Great Britain

Phone: +44 (1442) 278000

SDSinfo.Adhesive@henkel.com For Safety Data Sheet updates please visit our website www.mysds.henkel.com or www.henkel-adhesives.com.

1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

issification (CEI):	
Serious eye irritation	Category 2
H319 Causes serious eye irritation.	
Skin sensitizer	Category 1
H317 May cause an allergic skin reaction.	
Specific target organ toxicity - single exposure	Category 3
H335 May cause respiratory irritation.	
Target organ: respiratory tract irritation	
Chronic hazards to the aquatic environment	Category 1
H410 Very toxic to aquatic life with long lasting effects.	

2.2. Label elements

Label elements (CLP):

Hazard pictogram:	
Contains	1,1'-(methylenedi-p-phenylene)bismaleimide
	Cumene hydroperoxide Acetic acid, 2-phenylhydrazide
Signal word:	Warning
Hazard statement:	H317 May cause an allergic skin reaction.H319 Causes serious eye irritation.H335 May cause respiratory irritation.H410 Very toxic to aquatic life with long lasting effects.
Precautionary statement:	"***" ***For consumer use only: P101 If medical advice is needed, have product container or label at hand. P102 Keep out of reach of children. P501 Dispose of contents/container in accordance with national regulation.***
Precautionary statement: Prevention	P261 Avoid breathing vapors.P273 Avoid release to the environment.P280 Wear protective gloves.
Precautionary statement: Response	P333+P313 If skin irritation or rash occurs: Get medical advice/attention. P337+P313 If eye irritation persists: Get medical advice/attention.

2.3. Other hazards

None if used properly.

This product contains a substance that is classified as Acute Toxicity Category 3, Inhalation, in powder form. Experimental data show that this substance, as an ingredient in this mixture, is not biologically available according to CLP Art. 12 b.

Following substances are present in a concentration \geq the concentration limit for depiction in Section 3 and fulfill the criteria for PBT/vPvB, or were identified as endocrine disruptor (ED):

This mixture does not contain any substances in a concentration \geq the concentration limit for depiction in Section 3 that are assessed to be a PBT, vPvB or ED.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No. EC Number REACH-Reg No.	Concentration	Classification	Specific Conc. Limits, M- factors and ATEs	Add. Information
1,1'-(methylenedi-p- phenylene)bismaleimide 13676-54-5 237-163-4 01-2119969947-11	5- < 10 %	Acute Tox. 3, Inhalation, H331 Skin Sens. 1A, H317 Aquatic Chronic 1, H410	M chronic = 10 ===== inhalation:ATE = 0,515 mg/l;dust	
Cumene hydroperoxide 80-15-9 201-254-7 01-2119475796-19	0,25- < 2,5 %	STOT RE 2, H373 Skin Corr. 1B, H314 Acute Tox. 2, Inhalation, H330 Aquatic Chronic 2, H411 Acute Tox. 4, Oral, H302 Acute Tox. 4, Dermal, H312 Org. Perox. E, H242 STOT SE 3, H335	Eye Irrit. 2; H319; C 1 - < 3 % Skin Irrit. 2; H315; C 3 - < 10 % Eye Dam. 1; H318; C 3 - < 10 % STOT SE 3; H335; C >= 1 % Skin Corr. 1B; H314; C >= 10 % ====== dermal:ATE = 1.100 mg/kg	
Acetic acid, 2-phenylhydrazide 114-83-0 204-055-3 01-2120951382-56	0,1-< 1 %	Aquatic Acute 1, H400 Aquatic Chronic 1, H410 Acute Tox. 4, Oral, H302 Skin Sens. 1, H317 Carc. 2, H351	M acute = 1 M chronic = 1	
3,6-bis(ethylamino)-9-[2- (methoxycarbonyl)phenyl]-2,7- dimethylxanthylium chloride 3068-39-1 221-326-1 01-2120107344-68	0,01-< 0,1 %	Acute Tox. 4, Oral, H302 Acute Tox. 2, Inhalation, H330 Skin Sens. 1B, H317 Eye Dam. 1, H318 Aquatic Acute 1, H400 Aquatic Chronic 1, H410	M acute = 10 M chronic = 1	

If no ATE values are displayed, please refer to LD/LC50 values in Section 11. For full text of the H - statements and other abbreviations see section 16 "Other information".

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation: Move to fresh air. If symptoms persist, seek medical advice.

Skin contact: Rinse with running water and soap. Obtain medical attention if irritation persists.

Eye contact: Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

Ingestion: Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed

EYE: Irritation, conjunctivitis.

RESPIRATORY: Irritation, coughing, shortness of breath, chest tightness.

SKIN: Rash, Urticaria.

4.3. Indication of any immediate medical attention and special treatment needed See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

water, carbon dioxide, foam, powder

Extinguishing media which must not be used for safety reasons:

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High pressure waterjet

5.2. Special hazards arising from the substance or mixture

In the event of a fire, carbon monoxide (CO), carbon dioxide (CO2) and nitrogen oxides (NOx) can be released.

5.3. Advice for firefighters

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

Additional information:

In case of fire, keep containers cool with water spray.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Avoid contact with skin and eyes. Wear protective equipment. Ensure adequate ventilation. Keep away from sources of ignition.

6.2. Environmental precautions

Do not empty into drains / surface water / ground water.

6.3. Methods and material for containment and cleaning up

Dispose of contaminated material as waste according to Section 13. For small spills wipe up with paper towel and place in container for disposal. For large spills absorb onto inert absorbent material and place in sealed container for disposal.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid skin and eye contact. See advice in section 8

Hygiene measures:

Wash hands before work breaks and after finishing work. Do not eat, drink or smoke while working. Good industrial hygiene practices should be observed.

7.2. Conditions for safe storage, including any incompatibilities

Ensure good ventilation/extraction. Refer to Technical Data Sheet. Keep container tightly sealed.

7.3. Specific end use(s) Adhesive

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational Exposure Limits

Valid for

Great Britain

Ingredient [Regulated substance]	ррт	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Silicon dioxide 112945-52-5 [SILICA, AMORPHOUS, INHALABLE DUST]		6	Time Weighted Average (TWA):		EH40 WEL
Silicon dioxide 112945-52-5 [SILICA, AMORPHOUS, RESPIRABLE DUST]		2,4	Time Weighted Average (TWA):		EH40 WEL
Silicon dioxide 112945-52-5 [Dust, respirable dust]		4	Time Weighted Average (TWA):		EH40 WEL
Silicon dioxide 112945-52-5 [Dust, inhalable dust]		10	Time Weighted Average (TWA):		EH40 WEL
Propane-1,2-diol 57-55-6 [PROPANE-1,2-DIOL, PARTICULATES]		10	Time Weighted Average (TWA):		EH40 WEL
Propane-1,2-diol 57-55-6 [PROPANE-1,2-DIOL, TOTAL VAPOUR AND PARTICULATES]	150	474	Time Weighted Average (TWA):		EH40 WEL

Occupational Exposure Limits

Valid for

Ireland

Ingredient [Regulated substance]	ррт	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Silicon dioxide 112945-52-5 [SILICA, AMORPHOUS]		6	Time Weighted Average (TWA):		IR_OEL
Silicon dioxide 112945-52-5 [SILICA, AMORPHOUS]		2,4	Time Weighted Average (TWA):		IR_OEL
Silicon dioxide 112945-52-5 [DUSTS NON-SPECIFIC]		10	Time Weighted Average (TWA):		IR_OEL
Silicon dioxide 112945-52-5 [DUSTS NON-SPECIFIC]		4	Time Weighted Average (TWA):		IR_OEL
Propane-1,2-diol 57-55-6 [PROPANE-1,2-DIOL]		10	Time Weighted Average (TWA):		IR_OEL
Propane-1,2-diol 57-55-6 [PROPANE-1,2-DIOL]	150	470	Time Weighted Average (TWA):		IR_OEL

Predicted No-Effect Concentration (PNEC):

Name on list	Environmental Compartment	Exposure period	Value				Remarks
		periou	mg/l	ppm	mg/kg	others	
1,1'-(Methylenedi-p-	aqua		0,0004				
phenylene)bismaleimide	(freshwater)		mg/l				
13676-54-5			e				
1,1'-(Methylenedi-p-	Freshwater -		0,000994				
phenylene)bismaleimide	intermittent		mg/l				
13676-54-5			-				
1,1'-(Methylenedi-p-	aqua (marine		0,00004				
phenylene)bismaleimide	water)		mg/l				
13676-54-5			-				
1,1'-(Methylenedi-p-	Marine water -		0,000994				
phenylene)bismaleimide	intermittent		mg/l				
13676-54-5			-				
1,1'-(Methylenedi-p-	sewage		3 mg/l				
phenylene)bismaleimide	treatment plant		U				
13676-54-5	(STP)						
1,1'-(Methylenedi-p-	sediment				0,041		
phenylene)bismaleimide	(freshwater)				mg/kg		
13676-54-5					0.0		
1,1'-(Methylenedi-p-	sediment				0,004		
phenylene)bismaleimide	(marine water)				mg/kg		
13676-54-5							
1,1'-(Methylenedi-p-	Air						no hazard identified
phenylene)bismaleimide							
13676-54-5							
1,1'-(Methylenedi-p-	Soil				0,00805		
phenylene)bismaleimide					mg/kg		
13676-54-5							
1,1'-(Methylenedi-p-	Predator						no potential for
phenylene)bismaleimide							bioaccumulation
13676-54-5							
.alpha.,.alphaDimethylbenzyl	aqua		0,0031				
hydroperoxide	(freshwater)		mg/l				
80-15-9			-				
.alpha.,.alphaDimethylbenzyl	aqua		0,031 mg/l				
hydroperoxide	(intermittent						
80-15-9	releases)						
.alpha.,.alphaDimethylbenzyl	aqua (marine		0,00031				
hydroperoxide	water)		mg/l				
80-15-9							
.alpha.,.alphaDimethylbenzyl	sewage		0,35 mg/l				
hydroperoxide	treatment plant						
80-15-9	(STP)						
.alpha.,.alphaDimethylbenzyl	sediment				0,023		
hydroperoxide	(freshwater)				mg/kg		
80-15-9			4				
.alpha.,.alphaDimethylbenzyl	sediment				0,0023		
hydroperoxide	(marine water)				mg/kg		
80-15-9							
.alpha.,.alphaDimethylbenzyl	Soil				0,0029		
hydroperoxide					mg/kg		
80-15-9							

Derived No-Effect Level (DNEL):

Name on list	Application	Route of	Health Effect	Exposure	Value	Remarks
	Area	Exposure		Time		
.alpha.,.alphaDimethylbenzyl	Workers	inhalation	Long term		6 mg/m3	
hydroperoxide			exposure -			
80-15-9			systemic effects			

Biological Exposure Indices: None

None

8.2. Exposure controls:

Engineering controls: Ensure good ventilation/extraction.

Respiratory protection: Ensure adequate ventilation. An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area Filter type: A (EN 14387)

Hand protection:

Chemical-resistant protective gloves (EN 374). Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374): nitrile rubber (NBR; >= 0.4 mm thickness) Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374): nitrile rubber (NBR; >= 0.4 mm thickness) This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably

shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g.

Eye protection:

Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing. Protective eye equipment should conform to EN166.

Skin protection:

Wear suitable protective clothing.

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions. Personal protective equipment should conform to the relevant EN standard.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

 mormation on basic physical and chemical properties					
Delivery form	liquid				
Colour	pink				
Odor	Acrylic				
Physical state	liquid				
Melting point	Not applicable, Product is a liquid				
Solidification temperature	< -30 °C (< -22 °F)				
Initial boiling point	> 150 °C (> 302 °F)				
Flammability	The product is not flammable.				
Explosive limits	Not applicable, The product is not flammable.				
Flash point	> 93 °C (> 199.4 °F); Estimated				
Auto-ignition temperature	Not applicable, The product is not flammable.				
Decomposition temperature	Not applicable, Substance/mixture is not self-reactive, no organic				
	peroxide and does not decompose under foreseen conditions of use				
рН	Not applicable, Product is non-soluble (in water).				
Viscosity (kinematic)	> 20,5 mm2/s				
(40 °C (104 °F);)					
Viscosity, dynamic	40.000 - 140.000 mPa.s LCT STM 10; Viscosity Brookfield				
(; 25 °C (77 °F))					
Viscosity, dynamic	200.000 - 750.000 mPa.s LCT STM 10; Viscosity Brookfield				
	•				

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(; 20 °C (68 °F)) Solubility (qualitative) (20 °C (68 °F); Solvent: Water) Partition coefficient: n-octanol/water Vapour pressure (27 °C (80.6 °F)) Vapour pressure (50 °C (122 °F)) Vapour pressure (20 °C (68 °F)) Density

Not soluble

 Not applicable

 Mixture

 < 5 mm hg</td>

 < 300 mbar;no method / method unknown</td>

 < 10 hPa</td>

 1,178 g/cm3 LCT STM 753; Gravity, Density and Shrinkage

 > 1

 Not applicable

 Product is a liquid

9.2. Other information

(20 °C)

(20 °C (68 °F))

Relative vapour density:

Particle characteristics

Other information not applicable for this product

SECTION 10: Stability and reactivity

10.1. Reactivity Reacts with strong oxidants. Acids. Reducing agents. Strong bases.

10.2. Chemical stability Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

See section reactivity

10.4. Conditions to avoid

Stable under normal conditions of storage and use.

10.5. Incompatible materials See section reactivity.

10.6. Hazardous decomposition products

carbon oxides. Hydrocarbons nitrogen oxides Rapid polymerisation may generate excessive heat and pressure.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute oral toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Species	Method
CAS-No.	type			
1,1'-(methylenedi-p- phenylene)bismaleimide 13676-54-5	LD50	> 2.000 mg/kg	rat	OECD Guideline 423 (Acute Oral toxicity)
Cumene hydroperoxide 80-15-9	LD50	382 mg/kg	rat	other guideline:
Acetic acid, 2- phenylhydrazide 114-83-0	LD50	310 mg/kg	rat	OECD Guideline 425 (Acute Oral Toxicity: Up-and-Down Procedure)
3,6-bis(ethylamino)-9-[2- (methoxycarbonyl)phenyl]-2,7-dimethylxanthylium chloride 3068-39-1	LD50	449 mg/kg	rat	equivalent or similar to OECD Guideline 401 (Acute Oral Toxicity)

Acute dermal toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method	
1,1'-(methylenedi-p- phenylene)bismaleimide 13676-54-5	LD50	> 5.400 mg/kg	rat	not specified	
Cumene hydroperoxide 80-15-9	Acute toxicity estimate (ATE)	1.100 mg/kg		Expert judgement	
3,6-bis(ethylamino)-9-[2- (methoxycarbonyl)phenyl]-2,7-dimethylxanthylium chloride 3068-39-1	LD50	2.500 mg/kg	rat	not specified	

Acute inhalative toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Test atmosphere	Exposure	Species	Method
CAS-No.	type			time		
1,1'-(methylenedi-p- phenylene)bismaleimide 13676-54-5	LC50	0,515 - 1 mg/l	dust	4 h	rat	OECD Guideline 436 (Acute Inhalation Toxicity: Acute Toxic Class (ATC) Method)
1,1'-(methylenedi-p- phenylene)bismaleimide 13676-54-5	Acute toxicity estimate (ATE)	0,515 mg/l	dust			Expert judgement
Cumene hydroperoxide 80-15-9	LC50	1,370 mg/l	vapour	4 h	rat	not specified
3,6-bis(ethylamino)-9-[2- (methoxycarbonyl)phenyl]-2,7-dimethylxanthylium chloride 3068-39-1	LC50	> 0,05 - 0,5 mg/l	dust/mist	4 h	rat	OECD Guideline 403 (Acute Inhalation Toxicity)

Skin corrosion/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Cumene hydroperoxide 80-15-9	corrosive		rabbit	Draize Test
Acetic acid, 2- phenylhydrazide 114-83-0	not corrosive		Human, EpiSkinTM (SM), Reconstructed Human Epidermis (RHE)	OECD Guideline 431 (In Vitro Skin Corrosion: Reconstructed Human Epidermis (RHE) Test Method)
Acetic acid, 2- phenylhydrazide 114-83-0	not irritating		Human, EpiSkinTM (SM), Reconstructed Human Epidermis (RHE)	OECD Guideline 439 (In Vitro Skin Irritation: Reconstructed Human Epidermis (RHE) Test Method)
3,6-bis(ethylamino)-9-[2- (methoxycarbonyl)phenyl]-2,7-dimethylxanthylium chloride 3068-39-1	not irritating	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

Serious eye damage/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
1,1'-(methylenedi-p- phenylene)bismaleimide 13676-54-5	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
Acetic acid, 2- phenylhydrazide 114-83-0	not irritating		Chicken, eye, isolated	OECD Guideline 438 (Isolated Chicken Eye Test Method)
3,6-bis(ethylamino)-9-[2- (methoxycarbonyl)phenyl]-2,7-dimethylxanthylium chloride 3068-39-1	corrosive		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

Respiratory or skin sensitization:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Species	Method
1,1'-(methylenedi-p- phenylene)bismaleimide 13676-54-5	sensitising	Guinea pig maximisation test	guinea pig	OECD Guideline 406 (Skin Sensitisation)
Acetic acid, 2- phenylhydrazide 114-83-0	positive	Direct peptide reactivity assay (DPRA)	cysteine and lysine, in chemico test	OECD Guideline 442C (Direct Peptide Reactivity Assay (DPRA))
Acetic acid, 2- phenylhydrazide 114-83-0	positive	Activation of keratinocytes	human keratinocytes, in vitro test	OECD Guideline 442D (ARE-Nrf2 Luciferase Test Method)
Acetic acid, 2- phenylhydrazide 114-83-0	positive	activation of dendritic cells	human monocytes, in vitro test	OECD Guideline 442E (H-CLAT: Human Cell Line Activation Test)
3,6-bis(ethylamino)-9-[2- (methoxycarbonyl)phenyl]-2,7-dimethylxanthylium chloride 3068-39-1	Sub-Category 1B (sensitising)	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)

Germ cell mutagenicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
1,1'-(methylenedi-p- phenylene)bismaleimide 13676-54-5	negative	in vitro mammalian cell micronucleus test	with and without		OECD Guideline 487 (In vitro Mammalian Cell Micronucleus Test)
1,1'-(methylenedi-p- phenylene)bismaleimide 13676-54-5	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Cumene hydroperoxide 80-15-9	positive	bacterial reverse mutation assay (e.g Ames test)	without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Acetic acid, 2- phenylhydrazide 114-83-0	positive	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Acetic acid, 2- phenylhydrazide 114-83-0	negative	in vitro mammalian cell micronucleus test	with and without		OECD Guideline 487 (In vitro Mammalian Cell Micronucleus Test)

Carcinogenicity

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Sex	Method
Acetic acid, 2- phenylhydrazide 114-83-0	carcinogenic	oral: drinking water	continuous	mouse	male/female	not specified

Reproductive toxicity:

No data available.

STOT-single exposure:

No data available.

STOT-repeated exposure:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Route of application	Exposure time / Frequency of treatment	Species	Method
Cumene hydroperoxide 80-15-9		inhalation: aerosol	6 h/d 5 d/w	rat	not specified

Aspiration hazard:

No data available.

11.2 Information on other hazards

not applicable

SECTION 12: Ecological information

General ecological information:

Do not empty into drains / surface water / ground water.

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12.1. Toxicity

Toxicity (Fish):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
1,1'-(methylenedi-p- phenylene)bismaleimide 13676-54-5	LC50	Toxicity > Water solubility	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
1,1'-(methylenedi-p- phenylene)bismaleimide 13676-54-5	NOEC	0,043 mg/l	33 d	Pimephales promelas	OECD Guideline 210 (fish early lite stage toxicity test)
Cumene hydroperoxide 80-15-9	LC50	3,9 mg/l	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
3,6-bis(ethylamino)-9-[2- (methoxycarbonyl)phenyl]- 2,7-dimethylxanthylium chloride 3068-39-1	LC50	6,85 mg/l	96 h	Leuciscus idus	DIN 38412-15

Toxicity (aquatic invertebrates):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
1,1'-(methylenedi-p- phenylene)bismaleimide 13676-54-5	EC50	Toxicity > Water solubility	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Cumene hydroperoxide 80-15-9	EC50	18,84 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Acetic acid, 2- phenylhydrazide 114-83-0	EC50	1,1 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
3,6-bis(ethylamino)-9-[2- (methoxycarbonyl)phenyl]- 2,7-dimethylxanthylium chloride 3068-39-1	EC50	1 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

Chronic toxicity (aquatic invertebrates):

The table below presents the data of the classified substances present in the mixture.

CLC N	Value type	Value	Exposure time	Species	Method
1,1'-(methylenedi-p- phenylene)bismaleimide 13676-54-5	NOEC	0,008 mg/l	21 d	1 0	OECD 211 (Daphnia magna, Reproduction Test)

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No. 1,1'-(methylenedi-p- phenylene)bismaleimide 13676-54-5	type NOEC	Toxicity > Water solubility	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
1,1'-(methylenedi-p- phenylene)bismaleimide 13676-54-5	EC50	Toxicity > Water solubility	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Cumene hydroperoxide 80-15-9	EC50	3,1 mg/l	72 h	Desmodesmus subspicatus (reported as Scenedesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Cumene hydroperoxide 80-15-9	NOEC	1 mg/l	72 h	Desmodesmus subspicatus (reported as Scenedesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Acetic acid, 2- phenylhydrazide 114-83-0	EC50	0,258 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Acetic acid, 2- phenylhydrazide 114-83-0	NOEC	0,012 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
3,6-bis(ethylamino)-9-[2- (methoxycarbonyl)phenyl]- 2,7-dimethylxanthylium chloride 3068-39-1	EC50	0,023 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
3,6-bis(ethylamino)-9-[2- (methoxycarbonyl)phenyl]- 2,7-dimethylxanthylium chloride 3068-39-1	NOEC	0,014 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)

Toxicity (microorganisms):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
1,1'-(methylenedi-p-	EC50	Toxicity > Water	3 h	activated sludge of a	OECD Guideline 209
phenylene)bismaleimide		solubility		predominantly domestic sewage	(Activated Sludge,
13676-54-5		-			Respiration Inhibition Test)
Cumene hydroperoxide	EC10	70 mg/l	30 min	not specified	not specified
80-15-9					
3,6-bis(ethylamino)-9-[2-	EC50	33 mg/l	3 h	activated sludge	OECD Guideline 209
(methoxycarbonyl)phenyl]-		-		_	(Activated Sludge,
2,7-dimethylxanthylium					Respiration Inhibition Test)
chloride					_
3068-39-1					

12.2. Persistence and degradability

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
1,1'-(methylenedi-p- phenylene)bismaleimide 13676-54-5	not readily biodegradable.	aerobic	0 %	28 d	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)
Cumene hydroperoxide 80-15-9	not readily biodegradable.	aerobic	3 %	28 d	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)
Acetic acid, 2- phenylhydrazide 114-83-0	not readily biodegradable.	aerobic	39 %	28 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
3,6-bis(ethylamino)-9-[2- (methoxycarbonyl)phenyl]- 2,7-dimethylxanthylium chloride 3068-39-1	not readily biodegradable.	aerobic	2 - 5 %	28 d	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)

12.3. Bioaccumulative potential

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Bioconcentratio n factor (BCF)	Exposure time	Temperature	Species	Method
Cumene hydroperoxide	9,1			calculation	OECD Guideline 305
80-15-9					(Bioconcentration: Flow-through
					Fish Test)

12.4. Mobility in soil

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	LogPow	Temperature	Method
1,1'-(methylenedi-p- phenylene)bismaleimide 13676-54-5	1,5	25 °C	OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)
Cumene hydroperoxide 80-15-9	1,6	25 °C	OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)
Acetic acid, 2- phenylhydrazide 114-83-0	0,74		QSAR (Quantitative Structure Activity Relationship)
3,6-bis(ethylamino)-9-[2- (methoxycarbonyl)phenyl]- 2,7-dimethylxanthylium chloride 3068-39-1	1,7	20 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)

12.5. Results of PBT and vPvB assessment

The table below presents the data of the classified substances present in the mixture.

Hazardous substances	PBT / vPvB
CAS-No.	
1,1'-(methylenedi-p-phenylene)bismaleimide	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
13676-54-5	Bioaccumulative (vPvB) criteria.
Cumene hydroperoxide	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
80-15-9	Bioaccumulative (vPvB) criteria.
Acetic acid, 2-phenylhydrazide	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
114-83-0	Bioaccumulative (vPvB) criteria.

12.6. Endocrine disrupting properties

not applicable

12.7. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal:

Dispose of in accordance with local and national regulations. Do not empty into drains / surface water / ground water.

Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Waste code

08 04 09* waste adhesives and sealants containing organic solvents and other dangerous substances

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

SECTION 14: Transport information

14.1.	UN number or ID number	
	ADR	3082
	RID	3082
	ADN	3082
	IMDG	3082
	IATA	3082
14.2.	UN proper shipping name	
	ADR	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (1,1'- (Methylenedi-p-phenylene)bismaleimide)
	RID	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (1,1'- (Methylenedi-p-phenylene)bismaleimide)
	ADN	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (1,1'- (Methylenedi-p-phenylene)bismaleimide)
	IMDG	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (1,1'- (Methylenedi-p-phenylene)bismaleimide)
	ΙΑΤΑ	Environmentally hazardous substance, liquid, n.o.s. (1,1'-(Methylenedi-p- phenylene)bismaleimide)

14.3. Transport hazard class(es)

ADR	9
RID	9
ADN	9
IMDG	9
IATA	9

14.4. Packing group

ADR	III
RID	III
ADN	III
IMDG	III
IATA	III

14.5. Environmental hazards

ADR	Environmentally Hazardous
RID	Environmentally Hazardous
ADN	Environmentally Hazardous
IMDG	Marine Pollutant
IATA	Environmentally Hazardous

14.6. Special precautions for user

ADR not applicable

	Tunnelcode:
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

LOCTITE 510

The transport classifications in this section apply generally to packed and bulk goods alike. For containers with a net volume of no more than 5 L for liquid substances or a net mass of no more than 5 kg for solid substances per individual or inner package, the exemptions SP 375 (ADR), A197 (IATA), 2.10.2.7 (IMDG), NZ 4.3(10) may be applied, which can result in a deviation from the transport classification for packed goods.

14.7. Maritime transport in bulk according to IMO instruments

not applicable

SECTION 15: Regulatory information

Not applicable

Not applicable

Not applicable

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Ozone Depleting Substance (ODS) (Regulation (EC) No 2024/590): Prior Informed Consent (PIC) (Regulation (EU) No 649/2012): Persistent organic pollutants (Regulation (EU) 2019/1021): VOC content <3 %

VOC content (2010/75/EC)

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

SECTION 16: Other information

of all abbreviations indicated by codes in this safety data sheet are as follows: H242 Heating may cause a fire. H302 Harmful if swallowed. H312 Harmful in contact with skin. H314 Causes severe skin burns and eye damage. H317 May cause an allergic skin reaction. H318 Causes serious eye damage. H330 Fatal if inhaled. H331 Toxic if inhaled.

The labelling of the product is indicated in Section 2. The full text

H335 May cause respiratory irritation.

H351 Suspected of causing cancer.

H373 May cause damage to organs through prolonged or repeated exposure.

H400 Very toxic to aquatic life.

H410 Very toxic to aquatic life with long lasting effects.

H411 Toxic to aquatic life with long lasting effects.

ED:	Substance identified as having endocrine disrupting properties
EU OEL:	Substance with a Union workplace exposure limit
EU EXPLD 1:	Substance listed in Annex I, Reg (EC) No. 2019/1148
EU EXPLD 2	Substance listed in Annex II, Reg (EC) No. 2019/1148
SVHC:	Substance of very high concern (REACH Candidate List)
PBT:	Substance fulfilling persistent, bioaccumulative and toxic criteria
PBT/vPvB:	Substance fulfilling persistent, bioaccumulative and toxic plus very persistent and very
	bioaccumulative criteria
vPvB:	Substance fulfilling very persistent and very bioaccumulative criteria

Further information:

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